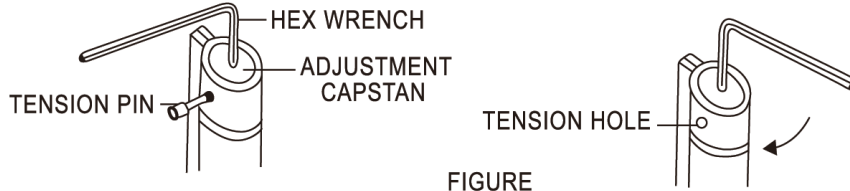




SPRING HINGE

ONE PIECE



FIGURE

CAUTION:

- (A) DONOT EXCEED THREE(3)HOLES TENSION FOR180° DOOR OPENING,OR FOUR(4)HOLES TENSION FOR 90° OPENING.
 - (B) ALWAYS ROTATE THE HEX WRENCH TO THE CLOCKWISE REGARDLESS OF RIGHT OR LEFT HAND DOOR APPLICATION.
1. HINGE INSTALLATION: INSTALL HINGE IN NORMAL MANNER WITH THE ADJUSTMENT END OF HINGE UP. AS SHOWN ABOVE.
 2. ADJUSTING SPRING TORQUE:
 - (A) ADJUST TORQUE ONLY AFTER TO HINGE IN INSTALLED AND WITH DOOR CLOSED.
 - (B) ROTATE ADJUSTMENT CAPSTAN TO THE CLOCKWISE BY HEX WRENCH TO ADJUST PROPER SPRING TENSION AND INSERT TENSION PIN INTO TENSION HOLE WITH TENSIONING HEX WRENCH AS SHOWN ON FIGURE.
 - (C) REMOVE HEX WRENCH,AND TRY DOOR FOR CLOSING,TO ACHIEVE PROPER CLOSING FORCE.CHANGE ADJUSTMENT FORM ONE HOLE TO THE NEXT IN EITHER DIRECTION BY HEX WRENCH AS TENSION PIN IS REMOVED AND RESET.

MAXIMUM DOOR SIZE RECOMMENDED 3'- 0" WIDE X 7'- 0" HIGH

RECOMMENDED MAXIMUM DOOR WEIGHT(LBS.)			HINGE SELECTION	
			SPRING HINGES	BUTT HINGES
3.5 x 3.5	4 x 4	4.5 x 4.5		
40	60	70	1 EACH	2 EACH
70	85	100	2 EACH	1 EACH
90	110	150	3 EACH	NONE

NOTES:

- 1) Wind conditions, excessive air pressure on one side of an opening, weather stripping, or other adverse job conditions may require the use of all spring hinges.
- 2) For maximum versatility, use all spring hinges.